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Indian Standard SPECIFICATION FOR CATHETER, COW

- Scope Covers requirements for double channel and two-way catheter, cow used in veterinary surgery.
- 2. Shape and Dimensions As shown in Fig. 1 and 2.

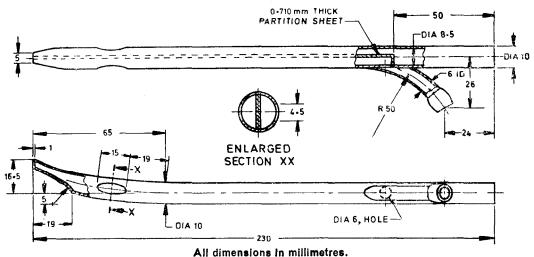
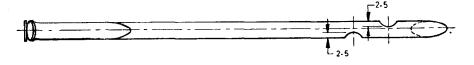
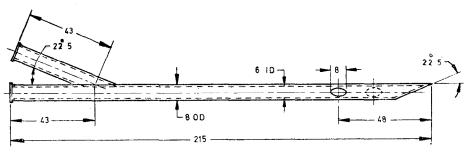


Fig. 1. Catheter, Cow, Double Channel





All dimensions in millimetres.
Fig. 2. Catheter, Cow, Two-Way

- 2.1 A deviation of \pm 2.5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel of Designation 04Cr18Ni 10 or 07Cr18Ni 9 of IS: 6911-1972 'Specification for stainless steel plate sheet and strip'.
- 4. Requirements All the surfaces of the catheter shall be free from burrs, pits cracks and other defects. The distal end of the catheter shall be provided with two eyes. The edges shall be even and rounded. All sharp corners shall be removed. The brazing if done shall be neat and sound. The inside of the catheter shall be clean and free from any dirt or dust.

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IS: 10954 - 1984

- 4.1 The catheter shall be polished bright and passivated. The recommended method of passivation is given in 4.1.1.
- 4.1.1 The catheter shall be treated in 10 percent (v/v) nitric acid solution for not less than 30 minutes at a temperature of not less than 10°C and not exceeding 60°C. The catheter shall then be rinsed with water and dried in hot air.
- 5. Corrosion Resistance Test The catheter shall be scrubbed with soap and warm water, rinsed in hot water and then dipped in 95 percent ethyl alcohol. It shall be dried and immersed in copper sulphate solution at room temperature for 6 minutes and then washed off with fresh water or wet cotton wool.

The copper sulphate solution shall be prepared as follows:

Copper sulphate (CuSO₄·5H₂O)	4 ·0 g
Sulphuric acid (H ₂ SO ₄) (sp/gr/1·84)	10·0 g
Distilled water (see IS: 1070-1977 'Specification for water for general laboratory use (second revision)'	90 [.] 0 ml

There shall be no red stains or spots on the catheter but dulling of the polished surface may be permitted.

- 5.1 Performance Test The tubing mount of the catheter shall be connected to the free end of a syringe, enema, without nozzle. The inlet valve of the syringe shall be immersed in water and the bulb pressed and released. On doing so, the water shall omit from eye of the relevant channel only in case of double channel and there shall not be any sign of leakage in the other channel. In case of two-way catheter, the water shall omit from eyes only and there shall not be any sign of leakage.
- 6. Marking Each catheter shall be marked with the manufacturer's name, initials or recognized trade-mark, and the words 'SS' or stainless steel.
- 6.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 7. Packing The catheters shall be wrapped in moisture-proof paper or packed in polyethylene bags avoiding contact with one another.
- 8. Sampling Sampling and acceptance criteria shall be as agreed to between the purchaser and the supplier.